



Dart Aerospace Ltd.
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D4780-041
Job Sheet 183969



Part No: D4780-041

Job Qty: 4 ea

Part Name: Fwd Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.03.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs	10/12/18	10/12/18	0.00	0.43	Waterjet 1		SE 18/10/13
110	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/13
120	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC8-5		38
130	Brake NC	4 pcs	10/12/18	10/12/18	0.08	0.17	Brake NC 2		9-89
140	Small Fab	4 pcs	10/12/18	10/12/18	0.00	0.22	Small Fab-7		DAS
150	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		OCT 26 2018 68
160	HandFinish	4 pcs	10/12/18	10/12/18	0.00	0.25	HandFinish1		DR 18/10/30
165	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC7-4		DR 18-10-31
170	Powdercoat	4 pcs	10/12/18	10/12/18	0.00	0.08	Powdercoat4		DR 18-10-31
180	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC3		38
190	Small Fab	4 pcs	10/12/18	10/12/18	0.00	0.22	Small Fab-7		9-89 DAS
200	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		NOV 08 2018 68
210	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		NOV 08 2018 9-89
220	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 09 2018 9-89

M 138839

START: 11:35

Q.T. 320° F. WTS. 12.05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.2888 sf (.0722 ea)	100-Waterjet	SO 18006
MS20426AD3-4	Rivet	16 Ea (4 ea)	190-Small Fab	SO 18006
MS21059L3	Nut Plate	8 Ea (2 ea)	190-Small Fab	SO 18006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.032	0	153	0
190-Small Fab	MS20426AD3-4	16	2,792	0
	MS21059L3	8	208	0

Part Specifications

Specifications could not be found.

AEROSPACE

Part: D4780 041

Job No: 183969

Serial No/Batch: S118084

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/14/18

DART AEROSPACE LTD		Work Order:	183969
Description: Fwd Cover Mounting Bracket		Part Number:	D4780-041
Inspection Dwg: D4780	Rev: A		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	Sc	Checked by:	38 3-89	QC Inspector:	
Date:	18/10/13	Date:	0106 91 110	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

